



A young man called Nils-Erik Eklund had the foresight and business acumen to see a great opportunity in the piles of textile waste being produced at a neighbouring factory. From this waste, rag rugs were produced – and three generations and countless exciting twists and turns later, Bolon is a flooring solution that meets the exacting demands of retail businesses the world over.



ULRICEHAMN, SWEDEN – 2020

Bolon is an internationally acclaimed manufacturer of superior quality woven vinyl flooring. We draw our influences from the world of fashion, designing and producing unique woven floors for creative and inspiring environments. Our clients include international brands and we collaborate with world-famous designers and architects. Whilst this gives us immense satisfaction, we are equally proud to offer a

product that represents a pragmatic, functional and environmentally considerate choice for commercial premises of every type and size.

So welcome to our world – a world where innovation, borderless creativity and focused practicality combine to offer you flooring that is truly one of a kind.

02 THE STORY 06 INTRO DESIGNABILITY 12 **HEALTH & WELLNESS** 18 **CLEANABILITY** 20 DURABILITY 26 28 ACOUSTIC FLOORING 30 SUSTAINABILITY CASE STUDY 32 36 REFERENCES CERTIFICATES / FAQ's 48 50 CONTACT



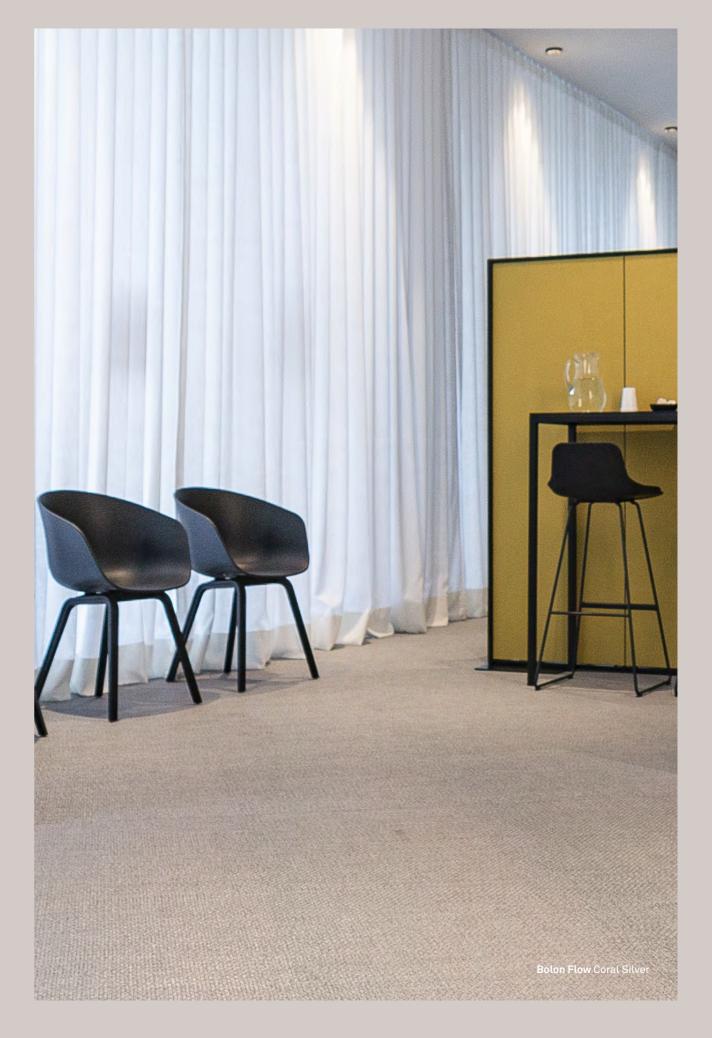
DESIGNED AND PRODUCED WITH CARE

Our collections combine aesthetic beauty with a woven tactile feeling without losing the practical benefits of a vinyl flooring. Using Bolon in an interior creates a warmness that lifts the feeling of comfort in corridors, waiting rooms, public spaces or offices. From a practical perspective, features such as high fire resistance, ease of cleaning and effective sound insulation contribute to our flooring's superior performance wherever it is used in a building.

WHY BOLON IS A BETTER CHOICE

CHARACTERISTIC	BOLON	CARPET	RESILIENT VINYL, LINO, RUBBER	HARD WOOD	CONCRETE, STONE, CERAMIC
Return on Investment ¹	•	•	•	•	•
Able to be disinfected ²	•	•	•	•	•
Impervious material	•	_	•	_	•
Hypoallergenic properties	•	_	•	•	•
Appearance retention over time ³	•	•	•	•	•
Extensive product lifespan	•	•	•	•	•
Textile appearance	•	•	•	_	_
Comfort under foot	•	•	•	-	-
Impact sound reduction	•	•	•	•	•
Slip resistance	•	•	•	•	•
Antistatic properties	•	•	•	•	•
Ease of rolling loads	•	•	•	•	•
Minimal chemical maintenance 4	•	•	•	•	•

● HIGH ● LOW — NOT APPLICABLE



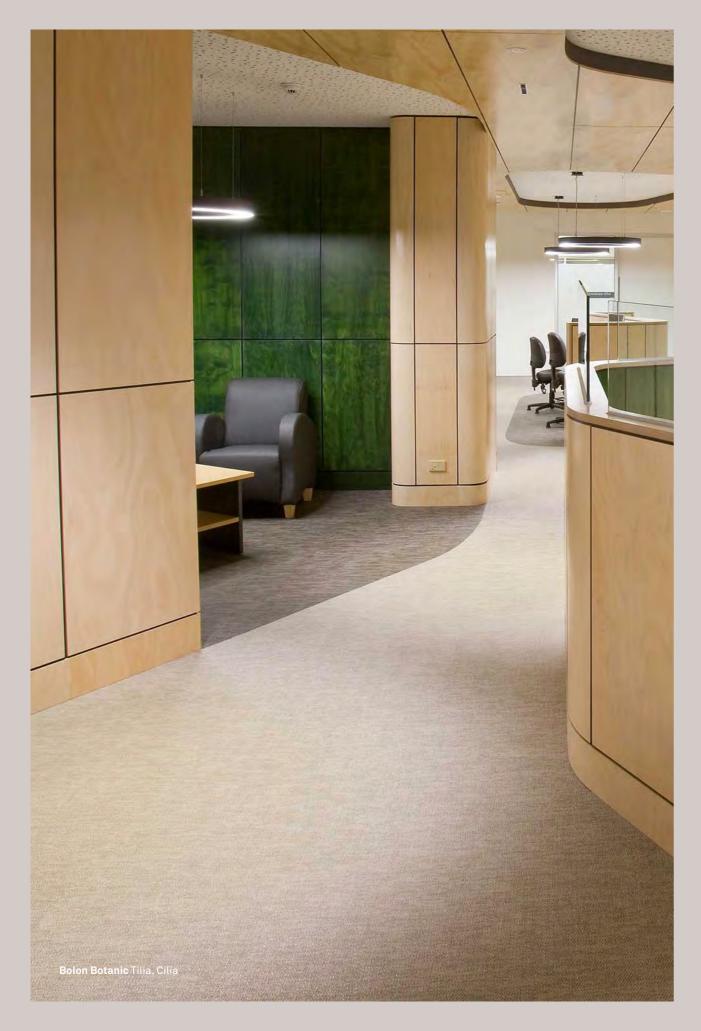
 $^{^{1}}$ Competitive durability properties, superior quality, and easy cleaning and maintenance allow for a high return of your initial investment. See page 26

² It is possible to clean our floorings with disinfectant, but care should be taken to rinse away all chemicals afterwards to prevent any damage to the floor.

 $^{^3}$ Unlike textile, carpet or hardwood, our flooring retains its appearance without flattening. See page 26

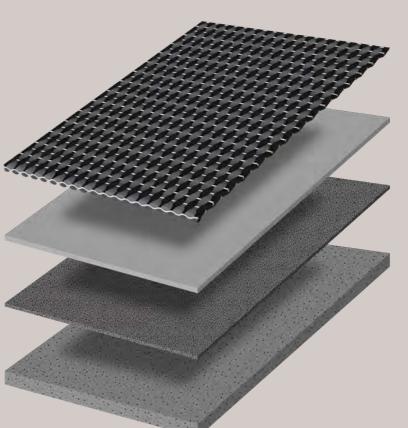
⁴Cleaning can be accomplished with a vacuum cleaner, water, or a minimal dose of cleaning agent. See page 20

10



A CLOSER LOOK OF OUR PRODUCT

Bolon floorings are composed of four layers: one woven layer (the weave) and subsequent three backing layers, giving the product its unique qualities. The weave layer is formed by vinyl warp and weft threads tightly woven together. The variations of the warp and weft yarn together with the different weaving techniques gives Bolon flooring its vast design alternatives.



1. WEAVE

The weave layer consist of vinyl warp and weft yarns tightly woven together.

2. UPPER LAYER

The upper backing layer gives the flooring its fire-protective properties.

3. GLASS FIBRE

The middle backing layer consists of glass fibre giving the flooring dimension and stability.

4. SOLID BASE

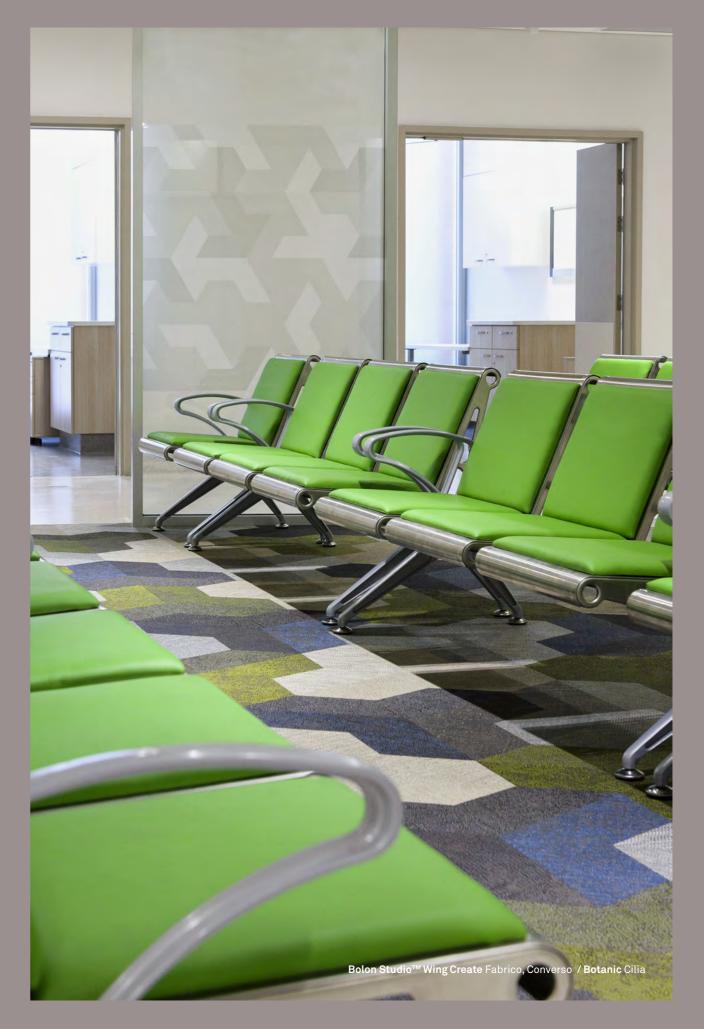
The bottom backing layer contains recycled material and is changeable for specific needs such as acoustics.

DESIGN FLEXIBILITY

- > Original collections all our collections are designed to last
- > Tile design tool visually combine tiles with designs in our online tool.
- > Bolon by You create a unique and personalized flooring design
- > Collaborative collections we team up with some of the world's most renowned designers to keep pushing the boundaries of
- > Customised floorings we're more than happy to help you create your project-specific flooring.

A UNIQUE VISUAL EXPERIENCE

- > HIGH-END DESIGN every collection is a visual, sensual
- > LIVING DESIGN the reflective qualities of our flooring and its ability to play with light and create 3D effects and
- > FLEXIBILITY Bolon floorings can be designed in many
- > WOVEN STRUCTURE the unique vinyl weave provides





CUSTOMISATION FOR YOUR PROJECT

Sometimes, an interior project demands unique design to deliver that final touch making all the difference. We're more than happy to help you create that project specific flooring. Feel free to contact us with your idea and let us become a part of your creative process. The design possibilities are nearly endless.

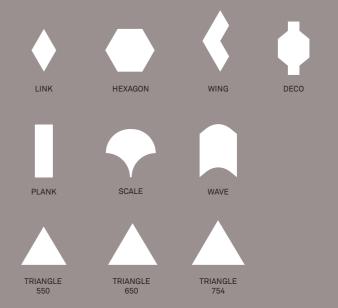
For more information, please contact

16 The story intro **DESIGNABILITY** health cleanability durability acoustics sustainability case study references faq 17



BOLON STUDIO™ CREATIVITY ON YOUR TERMS

and shapes to let creativity truly express itself. Consider colour choice, room characteristics and discover how Bolon flooring adds unique ambience and character to your interior.



BOLON - FOR AN INCLUSIVE INDOOR ENVIRONMENT

have been certified by the Norwegian Asthma and Allergy Association – a stamp of approval that accords with the principles of universal design, ensuring that

HEALTH ADVANTAGES

- > ASTHMA & ALLERGY FRIENDLY All collections are
- > BETTER INDOOR AIR QUALITY Bolon has VOC
- > NO HAZARDOUS CHEMICALS Our floorings are free
- > HYGIENIC Our floorings are impervious to any spill or



RIGHT FLOORING FOR THE RIGHT PLACE

EASY TO CLEAN EASY TO USE











STAIN REMOVAL

	STAIN	CLEAN WITH
	Chocholate, fat, juice, cream, coffee, beer, wine*	Hot water + strong cleaner
ľ	Asphalt, oil, shoecream, chalk, ink	Chemically pure petrol
	Blood	Cold water – ammonia if needed
	Rust	Light acidic (pH3-4) cleaner
	Water-based glue	Hot water
	Solvent-baset glue	Chemically pure petrol
	Marks from shoes*	Rub dry with cloth
	Chewing gum*	Hot steam or freeze spray
	*Click here to see our instructional films about cleaning.	

PRACTICAL ADVANTAGES

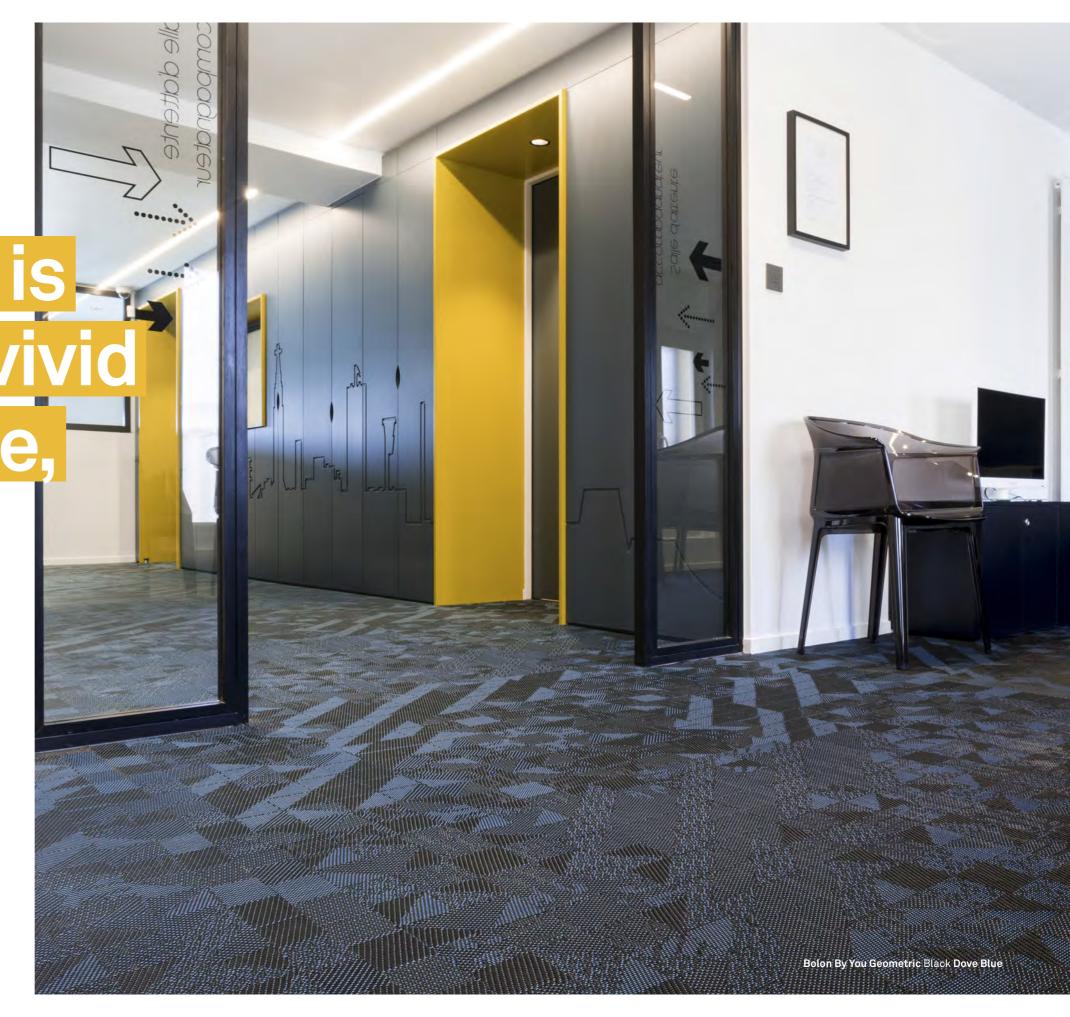
- > EASY TO CLEAN the vast majority of cleaning tasks can be accomplished with a vacuum cleaner, water, scrubbing brush and a minimal dose of cleaning agent.
- > HYGIENIC Our floorings are impervious to any spill or mess which makes them easy to clean and maintain.
- > BETTER INDOOR AIR QUALITY Bolon has VOC (Volatile Organic Compound) emissions well below recommended levels.

THE STORY INTRO DESIGNABILITY HEALTH CLEANABILITY ACOUSTICS SUSTAINABILITY CASE STUDY REFERENCES FAQ

A look that is warm and vivid like a textile, and easy to clean.

- KLARA PERSSON

Head of Product Management at Bolon



A SMARTER INVESTMENT

LONG TERM BENEFITS

- **DURABILITY** —all our collections have ISO 10874 durability class 32 or 33, which ensures for a long product life.
- > WARRANTY all our flooring collections comes with
- > APPEARANCE RETENTION unlike textile, carpet or hardwood, our flooring retains its appearance without flattening.
- > KNOWLEDGE & EXPERIENCE our unique background and product together with our position as a world leader in woven design flooring make Bolon flooring a safe and sound investment.

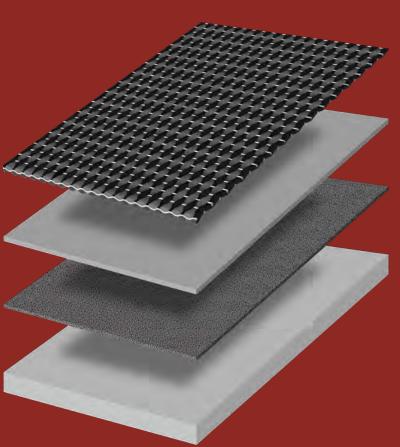


DESIGNING WITH ACOUSTIC FLOORINGS

Sound insulation is an essential feature in a building as it prevents transmission of sound disturbances. Fortunately, all Bolon floorings are available with Impact Sound Insulation (ISI) as a customised option. The thicker insulation layer improves the decibel value from 11 dB to 17 dB. This flooring enhancement is a perfect choice for high foot traffic areas.

SILENCE WITHOUT COMPROMISE

- **DECIBEL VALUE** reduced sound level to the adjacent floor is 17 dB.
- GREAT PERFORMANCE the sound insulation layer doesn't affect the floorings performative qualities such as fire rating, durability or warranty.
- THICKER FLOORING the insulation layer makes the flooring thicker (5 mm) matching other flooring types.
- SOFTER another great benefit of acoustic Bolon flooring is that it makes it softer and more comfortable to walk on.



1. WEAVE

The weave layer consist of vinyl warp and weft yarns tightly woven together.

2. UPPER LAYER

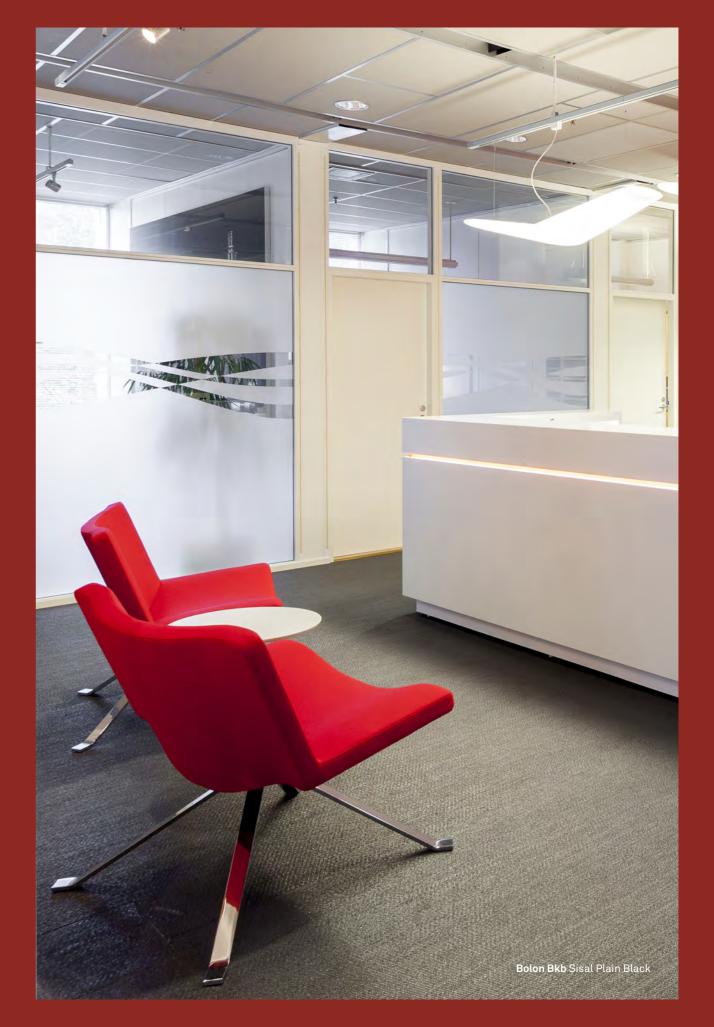
The upper backing layer gives the flooring its fire-protective properties.

3. GLASS FIBRE

The middle backing layer consists of glass fibre giving the flooring dimension and stability.

4. IMPACT SOUND INSULATION

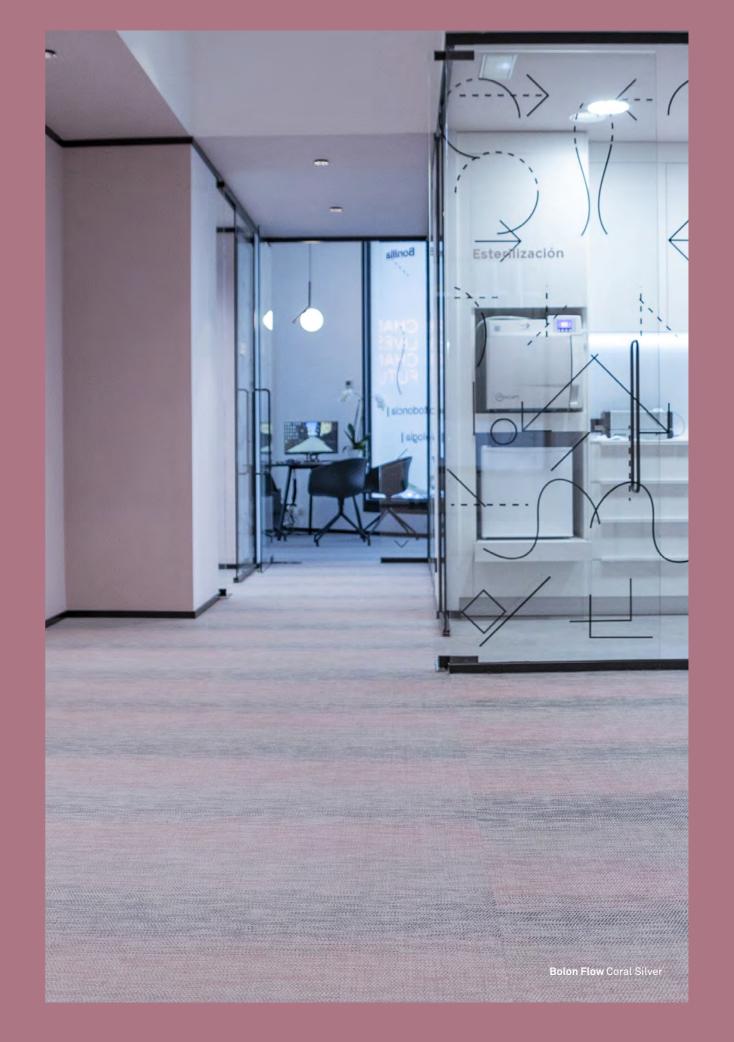
The bottom backing layer consists of a thick solid base which offers unique characteristics such as sound insulation.



SUSTAINABILITY AS STANDARD

ENVIRONMENTAL PERFORMANCE OF BOLON FLOORINGS

- > RECYCLED WASTE All collections contain recycled material
- > RENEWABLE ENERGY We use 100% renewable energy in
- > BEST PRACTICE PVC We only use best practice PVC and
- > PHTHALATE FREE All our products are 100% phthalate free.
- > INTEGRATED RECYCLING Our recycling plant is integrated
- > CLEAN MAINTENANCE Cleaning can in, most cases,
- > GREEN TRANSPORT We primarily work with local suppliers



CASE STUDY 33



DYNAMIC AND WELCOMING HEALTHCARE

The Chirec Delta Hospital is located in the Auderghem Delta zone in Brussels. With state-of-the-art technology, multidisciplinary clinics and a holistic approach to the patients, the hospital represents modern healthcare for the 21st century. The layout of the hospital is designed as a tree which revolves around a public atrium. All services and care units are distributed into the five "branches".

CHALLENGE A Friendlier Hospital Environment

The architectural approach for the interior was to create a human-focused experience. Consequently, everything from flow management, technical solutions, security constraints and hygienical and acoustic requirements had to be taken in consideration. Particular care was given to the facility design, creating an interior that could provide the visitor with a feeling of well-being and anxiety relief.

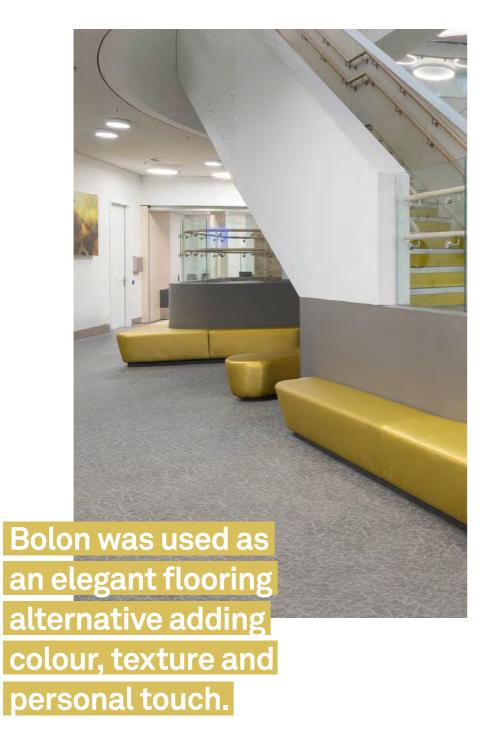
VISION An Area For Positive Distraction

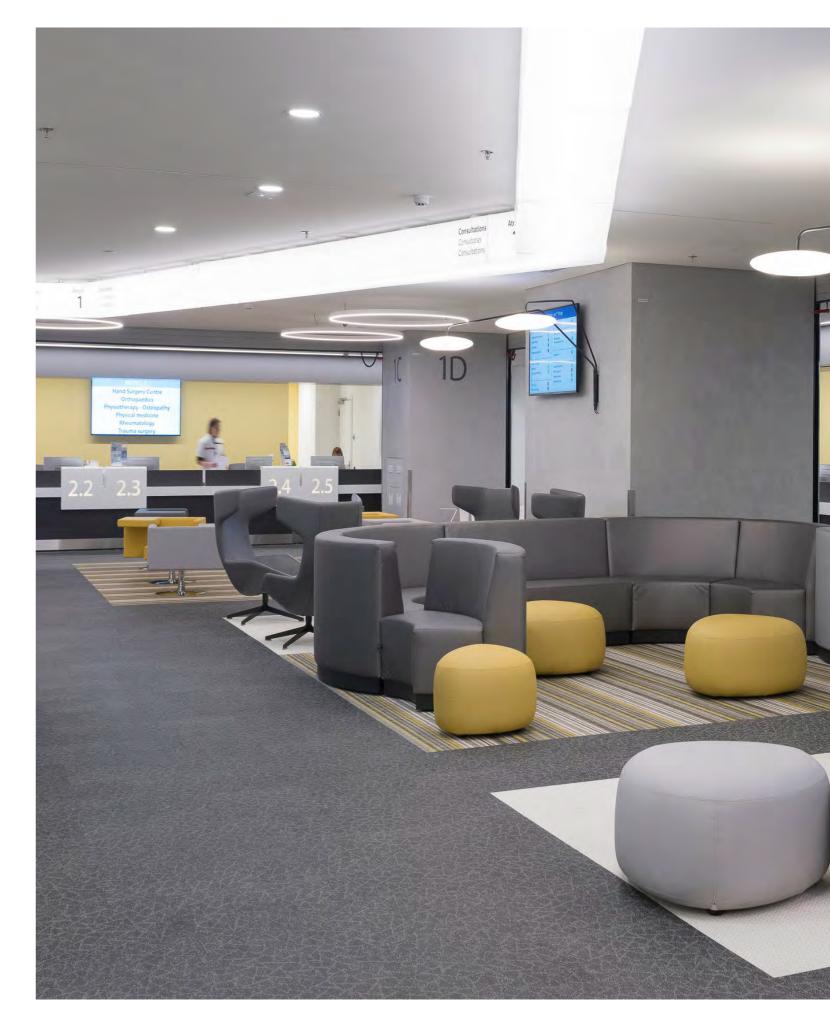
The atrium is the backbone of the hospital – it is where the visitors and patients arrive and await consultation. The space has multiple staircases, waiting areas, cafes and shops, and also small niches which allow for privacy and discretion. It functions both as a passage and an area of serenity offering positive distraction. References to nature are used to create a warmer and more humane atmosphere. The curved walls resemble organic shapes which are accentuated by photos of nature, greenery, wooden materials and woven floorings. And of course, the acoustic comfort of the atrium has been considered to preserve a sense of well-being.

SOLUTION Bolon As An Elegant Alternative

For the overall interior, the hospital management required flooring solutions that were easy to maintain and had maximum homogeneity. However, since the public areas of the atrium were not governed by the same strict rules, Bolon was used as an alternative in the quest for a "friendlier" hospital interior. The vinyl weave also became an essential element for the overall acoustic comfort. Another positive side effect of the colour variations and textile patterns of Bolon flooring was that it enabled the creation of orientation zones. These zones, in combination with the tactile woven structure, also facilitated accessibility for people with reduced mobility. Overall, Bolon was used as an elegant flooring alternative adding colour, texture and personal touch.

CASE STUDY 35













PROOF OF PERFORMANCE

Our products and processes have been awarded stringent environmental certifications for buildings including GreenTag, BREEAM and Floorscore, which contribute to a higher LEED rating. These third-party verified certifications are one way of demonstrating and communicating our environmental quality. Our declarations provide transparency and availability for everyone. Because Bolon operates in many different markets, we have many different certificates and declarations.

Click here to read more about our certificates.

































FREQUENTLY ASKED QUESTIONS



XX TECHNICAL PERFORMANCE

IS THE FLOORING ACOUSTIC?

Our flooring's impact sound insulation varies for different products from 11dB to 17dB. Make sure to read the designated product specification.

WHAT IS THE FIRE RATING OF YOUR FLOORING?

Bolon flooring complies with the requirements in the European, standard En 13501-1, fire classification of construction products, and has achieved the rating just below non-combustible material. This classification is called BflS1 and includes both fire and smoke production. Bolon flooring is approved for emergency exit routes in Sweden.

WHAT IS THE FLOORING'S SLIP RESISTANCE ASSESSMENT?

CE certification for the floor includes a slip resistance assessment. The lowest value for materials used in public areas is 0.3. Bolon's collections have a slip resistance value of >0.5

IS BOLON FLOORING ANTI-STATIC?

Bolon flooring does not generate a static charge but it cannot be classified as an electrostatic dissipating floor. Bolon flooring has been tested and fulfill the requirements of the European Directive EN 1815.

Q₽ INSTALLATION

CAN BOLON FLOORING BE INSTALLED ON CHIPBOARD. PLYWOOD AND CONCRETE, PORCELAIN AND CERAMIC FLOORING?

Yes. It is important with a leveled subfloor for a good result. Make sure that the adhesive used is compatible with vinyl and the subfloor.

CAN I USE BOLON FLOORING ON RAISED FLOORS?

Yes. Especially our tiles work excellent for raised floors. For more information contact your local partner.

HEALTH AND WELLNESS

IS BOLON FLOORING HEALTHY AND SAFE?

Yes. Our floors are free from additives such as phthalates or heavy metals. The PVC used comes from environmentally certified factories that have low emissions and efficient energy use. Moreover, our floors have low emission values of VOC and are featured in various hospitals and healthcare practices around the world. All collections are recommended by The Norwegian Asthma and Allergy Association (NAAF).



SUSTAINABILITY

DO YOU CALCULATE THE FLOORING'S ENVIRONMENTAL IMPACT ACROSS THE WHOLE LIFE-CYCLE?

Yes, we have performed so-called EPD's, life cycle analyses, on all our collections. The analyses made it clear that the biggest climate impact comes from the production of the vinyl raw material. We will reduce this climate impact in the coming years.

WHICH PRODUCTS CONTAIN RECYCLED MATERIAL?

All of our collections contain recycled materials. The proportion of recycled material varies between 10-30% of the total material used.

IS PLASTIC A GOOD MATERIAL FOR FLOORING?

Plastic can be a beneficial material for flooring in particular. This depends on the type of plastic used and how it is handled. The plastic we use is hardwearing with a 10- or 15- year guarantee. Our raw material, PVC, can be recycled up to seven times and it is completely free of additives such as phthalates or heavy metals. Our floors have low emission values and are, therefore, approved for hospital environments. The floors are also easy to clean, usually, plain water is all that's needed to clean them. Based on these facts, a plastic floor from Bolon is many times a good environmental option compared to other flooring.



For more information, please reach out to

